4

MACHINIST DRAWINGS FOR SUB-MACHINEGUN FRAMES

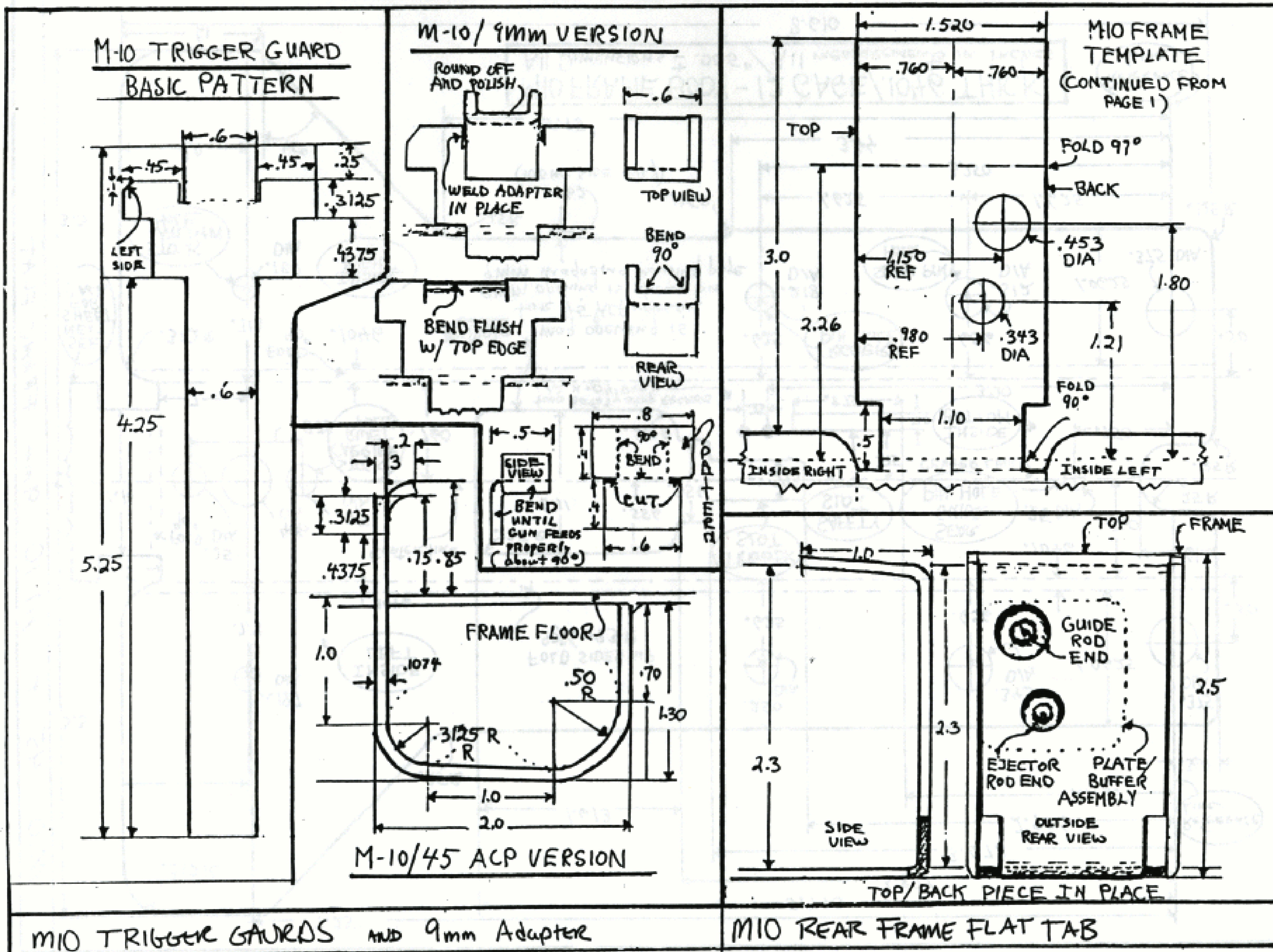
MAC-10 (.45 & 9mm.)
MAC-11 (.380)
COBRAY M11/9 (9mm.)
COBRAY M12 (.380)

ALL NFA RULES APPLY--CONTACT BATF FOR CURRENT RULES AND REGULATIONS! FOR CLASS II MANUFACTURES ONLY.

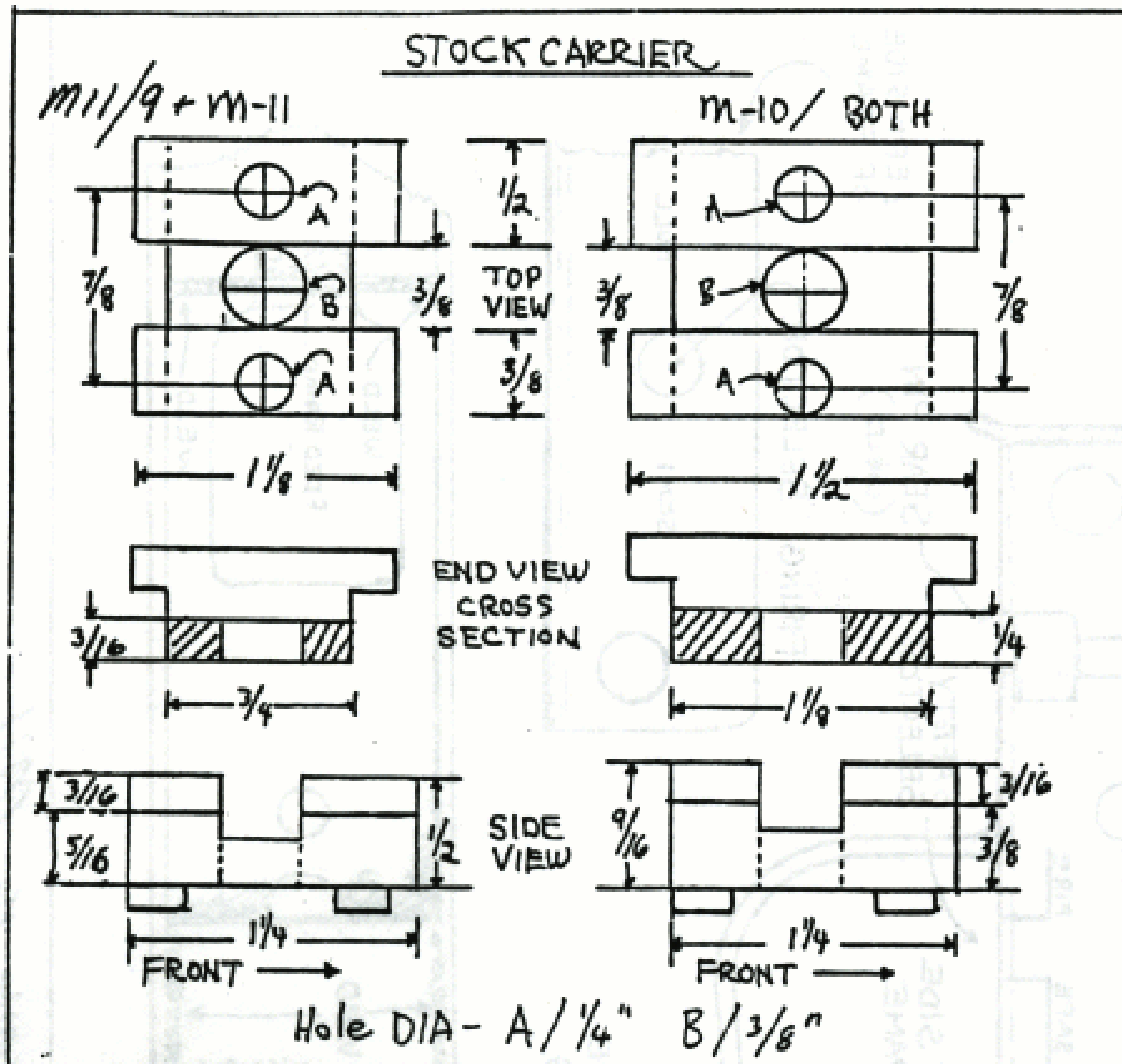
The author of this material, A-W , accepts no liability for any damages (legal, property or personal injury) done by an individual or Class II manufacturer, resulting from the completion and/or use of said device.

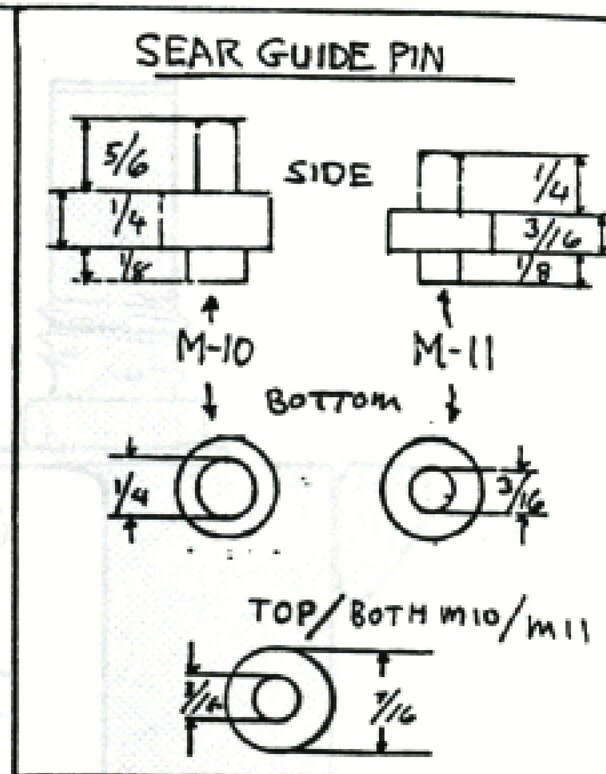
contact BATF for current rules and regulations before attempting to build said device !
AN INDIVIDUAL UNDER NO CIRCUMSTANCE MAY CONSTRUCT ANY OPEN- BOLT SEMI OR FULL-AUTO!!!!!!!

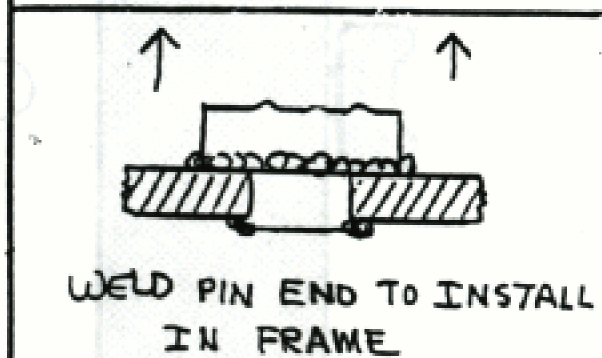


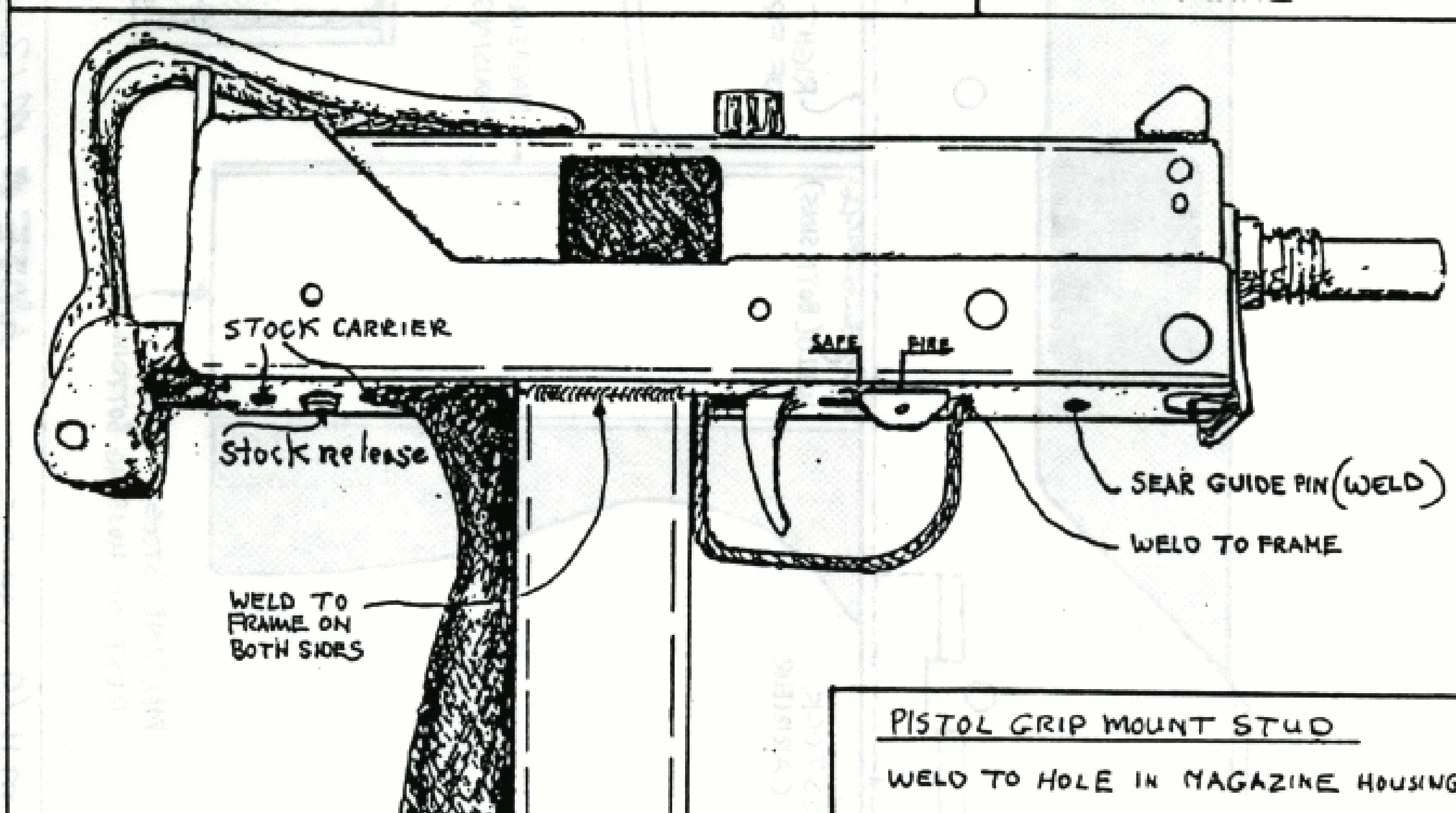


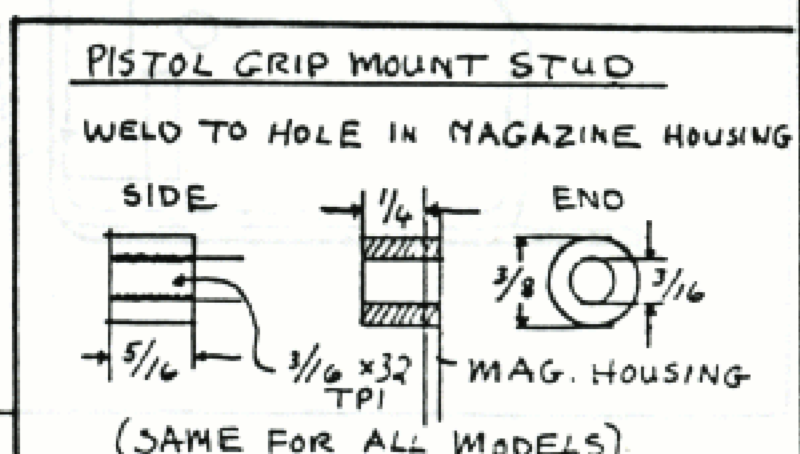
M-10 TRIGGER GUARD
BASIC PATTERN
.6
.45
.45
.25
.3125
.4375
LEFT SIDE
.6
4.25
5.25
M-10/ 9MM VERSION
ROUND OFF AND POLISH
WELD ADAPTER IN PLACE
.6
TOP VIEW
BEND 90°
REAR VIEW
BEND FLUSH W/ TOP EDGE
.5
SIDE VIEW
BEND UNTIL GUN FEEDS PROPERLY (about 90°)
.8
90° BEND
CUT
.4
.4
.6
.2
.3
.3125
.4375
.75
.85
FRAME FLOOR
1.0
.1074
.50 R
.70
1.30
.3125 R
R
1.0
2.0
M-10/45 ACP VERSION
1.520
.760
.760
M10 FRAME TEMPLATE
(CONTINUED FROM PAGE 1)
TOP
FOLD 97°
BACK
.453 DIA
3.0
1.150 REF
1.80
2.26
.980 REF
.343 DIA
1.21
FOLD 90°
1.10
.5
INSIDE RIGHT
INSIDE LEFT
TOP
FRAME
1.0
GUIDE ROD END
2.3
2.3
2.5
EJECTOR ROD END
PLATE/ BUFFER ASSEMBLY
SIDE VIEW
OUTSIDE REAR VIEW
TOP/BACK PIECE IN PLACE
M10 TRIGGER GAURDS AND 9mm Adapter
M10 REAR FRAME FLAT TAB

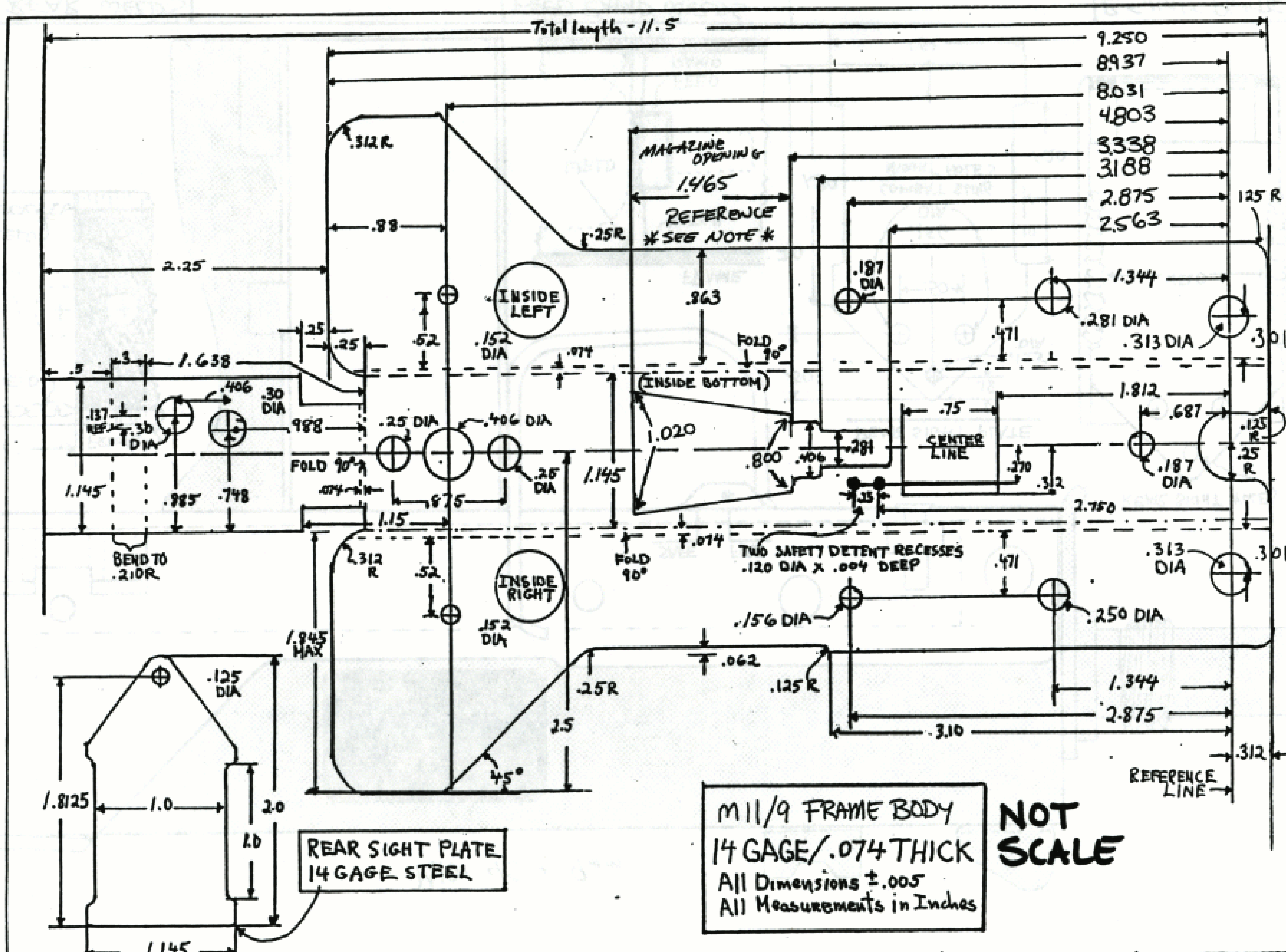

STOCK CARRIER
M11/9 + M-11
M-10/ BOTH
A
B
A
7/8
1/2
3/8
TOP VIEW
3/8
3/8
7/8
1 1/8
1 1/2
END VIEW CROSS SECTION
3/16
3/4
1/4
1 1/8
3/16
5/16
1/2
SIDE VIEW
9/16
3/16
3/8
1 1/4
FRONT
1 1/4
FRONT
Hole DIA - A / 1/4" B / 3/8"


SEAR GUIDE PIN
5/6
1/4
1/8
SIDE
1/4
3/16
1/8
M-10
M-11
BOTTOM
1/4
3/16
TOP/BOTH M10/M11
1/4
7/16


WELD PIN END TO INSTALL IN FRAME

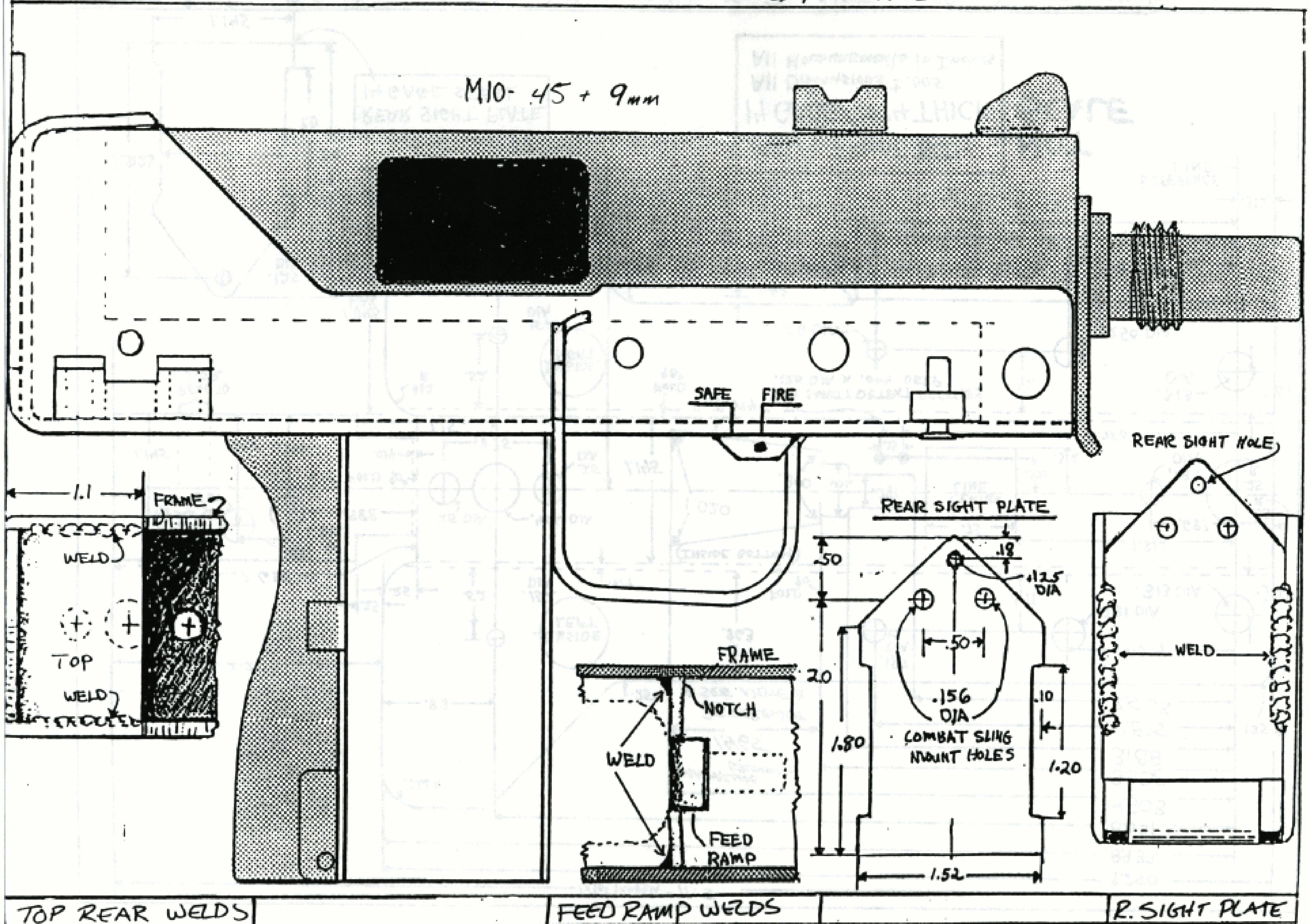

STOCK CARRIER
SAFE
FIRE
Stock release
SEAR GUIDE PIN (WELD)
WELD TO FRAME
WELD TO FRAME ON BOTH SIDES


PISTOL GRIP MOUNT STUD
WELD TO HOLE IN MAGAZINE HOUSING
SIDE
1/4
END
3/8
3/16
5/16
3/16 ×32 TPI
MAG. HOUSING
(SAME FOR ALL MODELS)

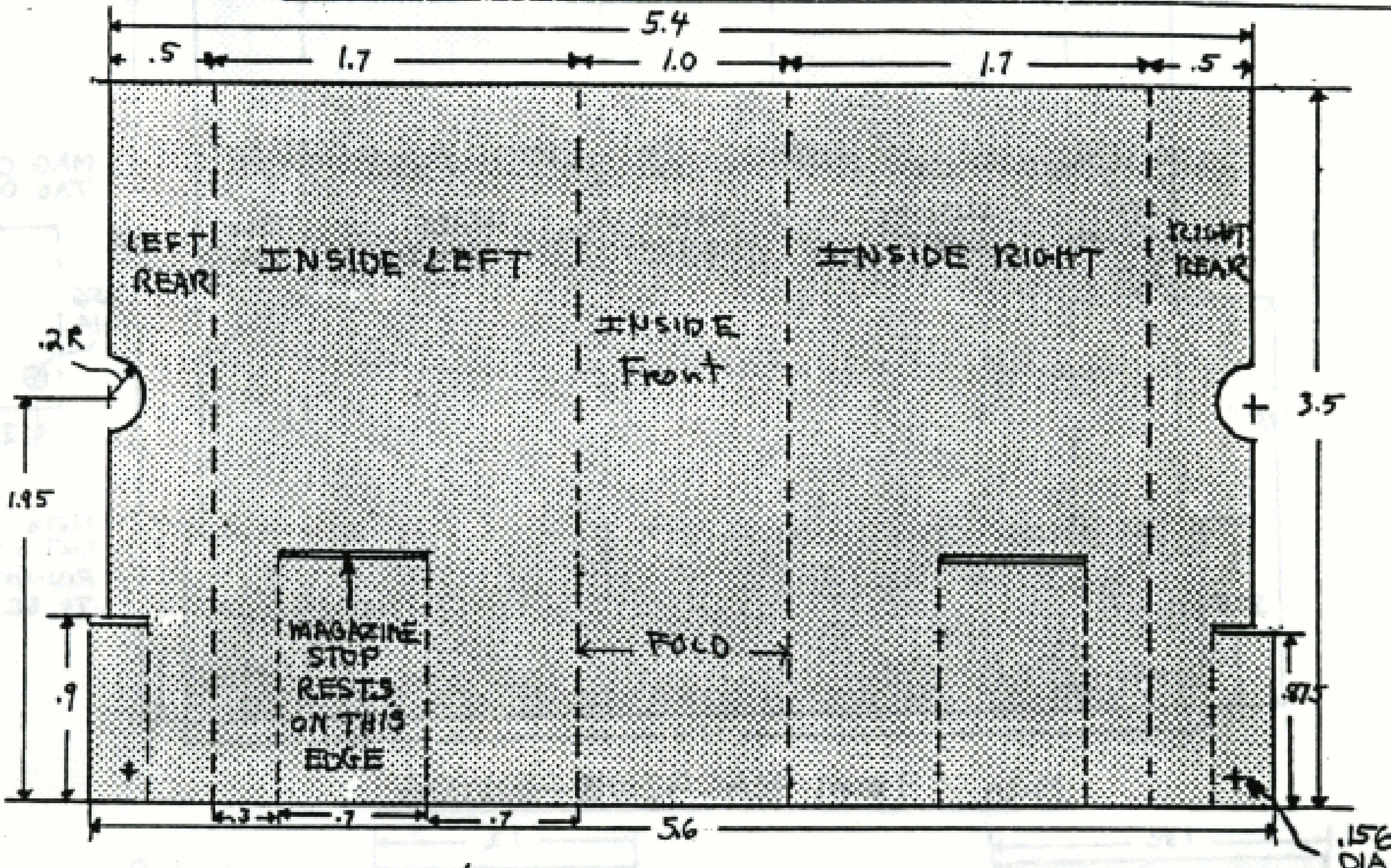


NOTE * M11/9 (9mm) USES M10 (9mm) MAGAZINE HOUSING BUT NOT M10 (9mm) MAGAZINE opening

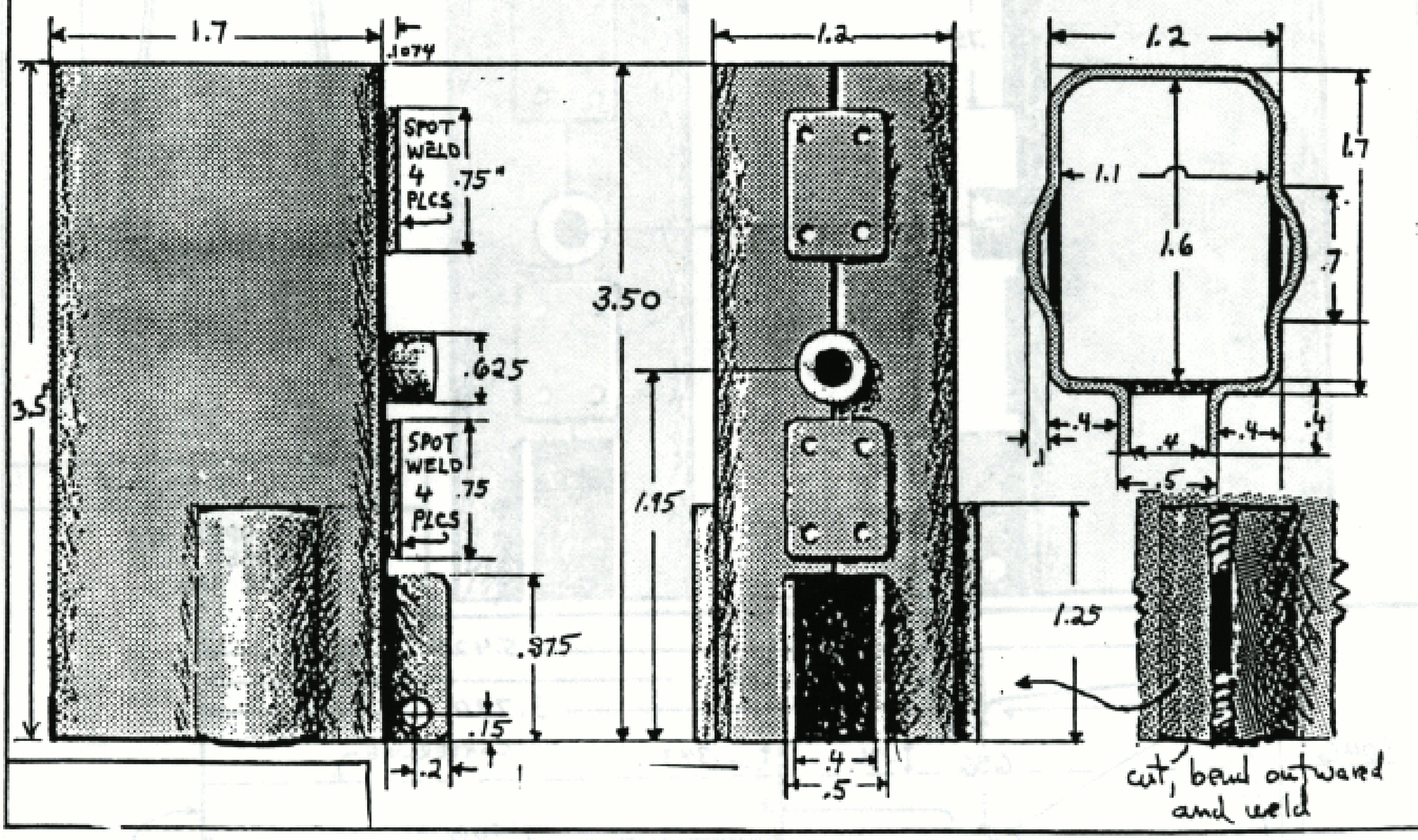
M10 .45 + 9mm ARE IDENTICAL EXCEPT FOR: 2) M10 9mm has FEED Ramp Adapter
3) PARTS KITS



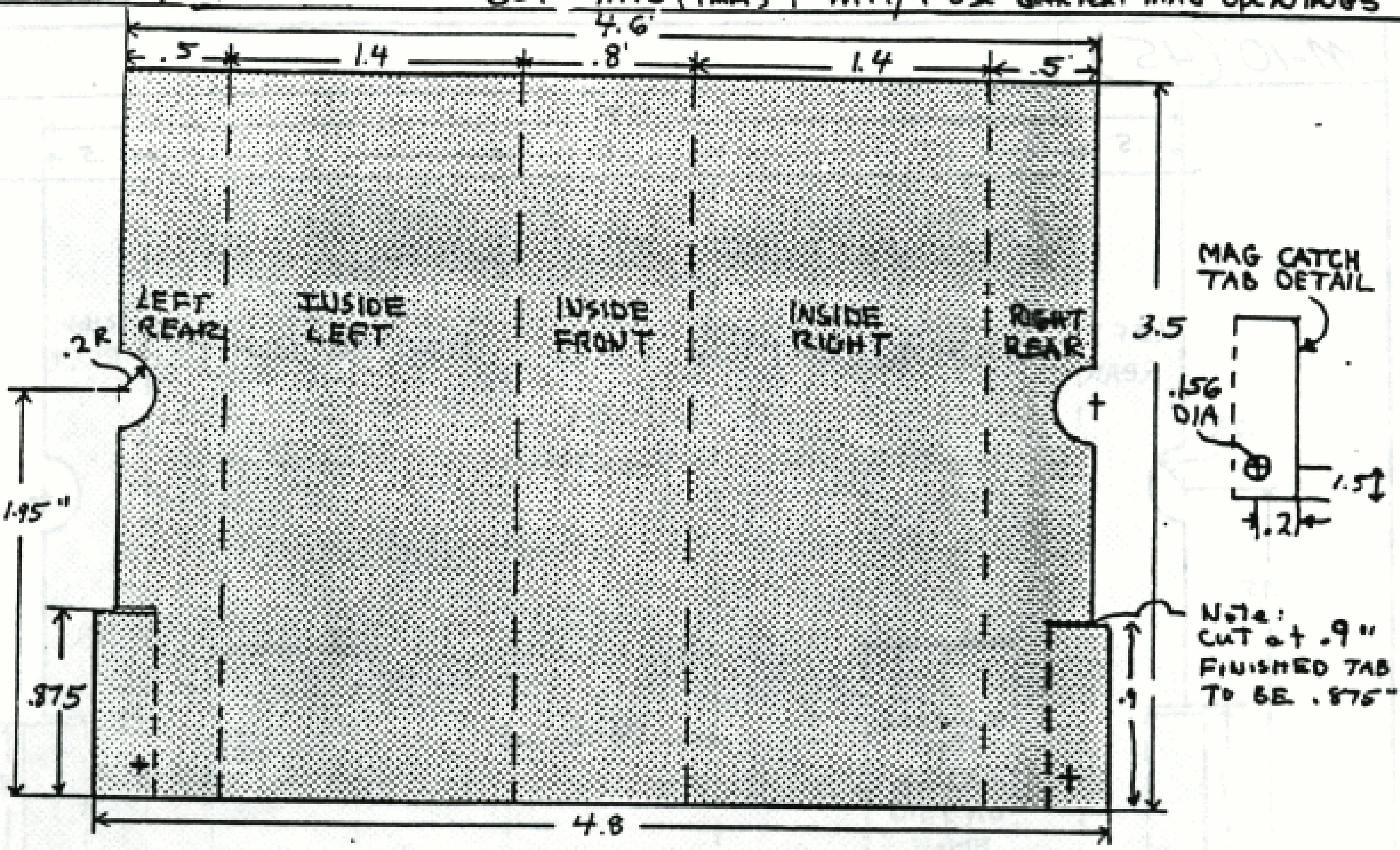
M-10 (.45)



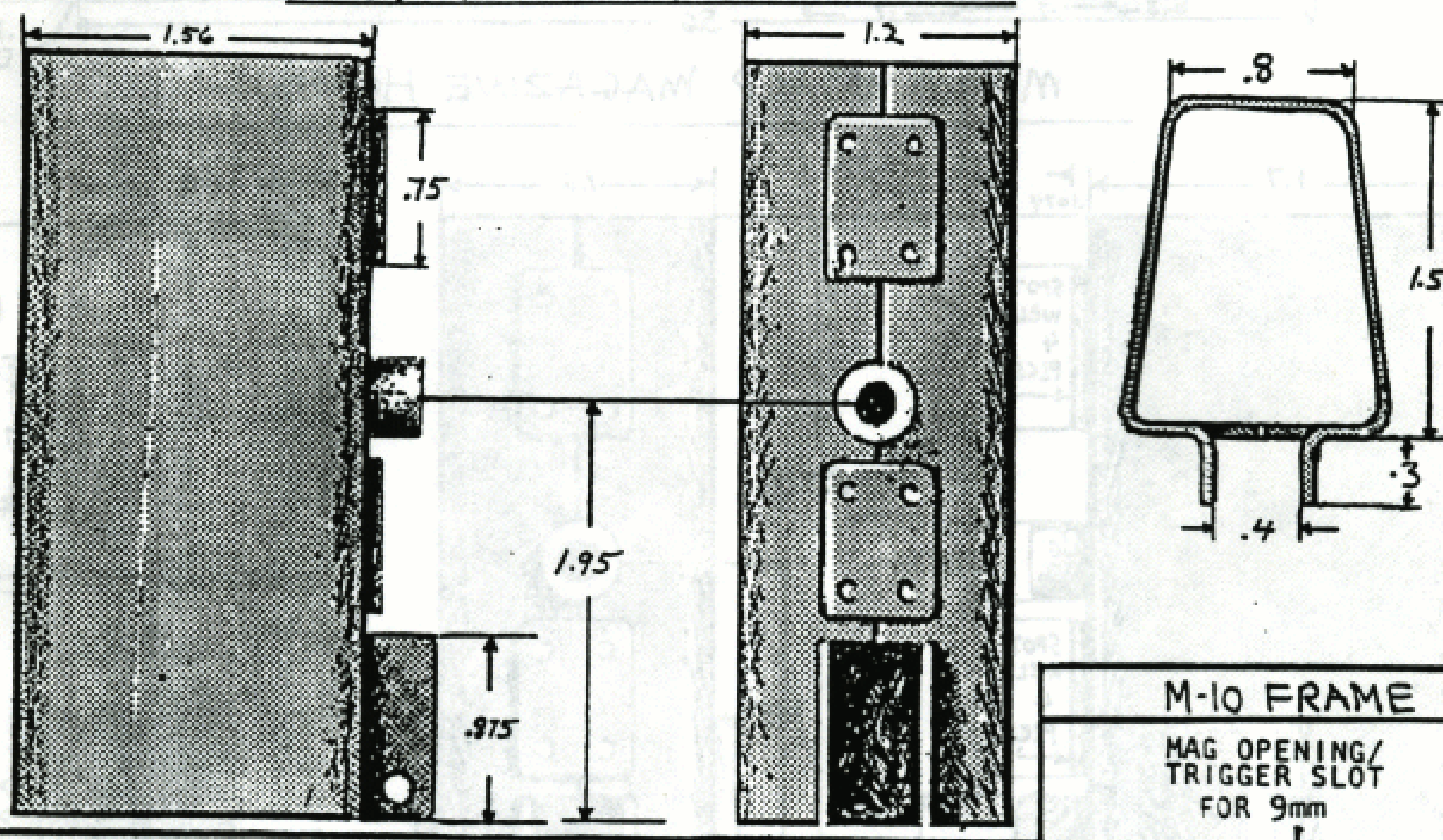
M-10 / 45 ACP MAGAZINE HOUSING



M10 (.9mm)   * NOTE: M10 (9mm) MAG HOUSING IS USED ON M11/9mm
BUT M10 (9mm) + M11/9 use different MAG OPENINGS

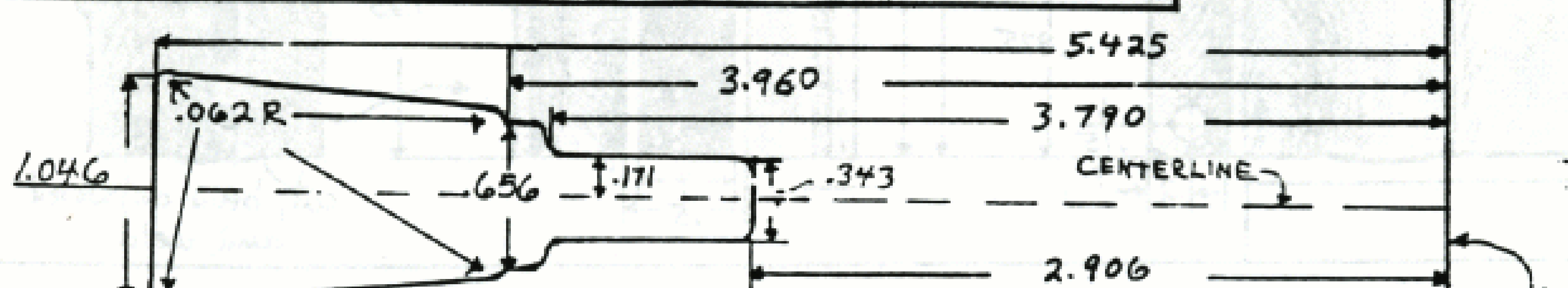


M-10 / 9MM MAGAZINE HOUSING

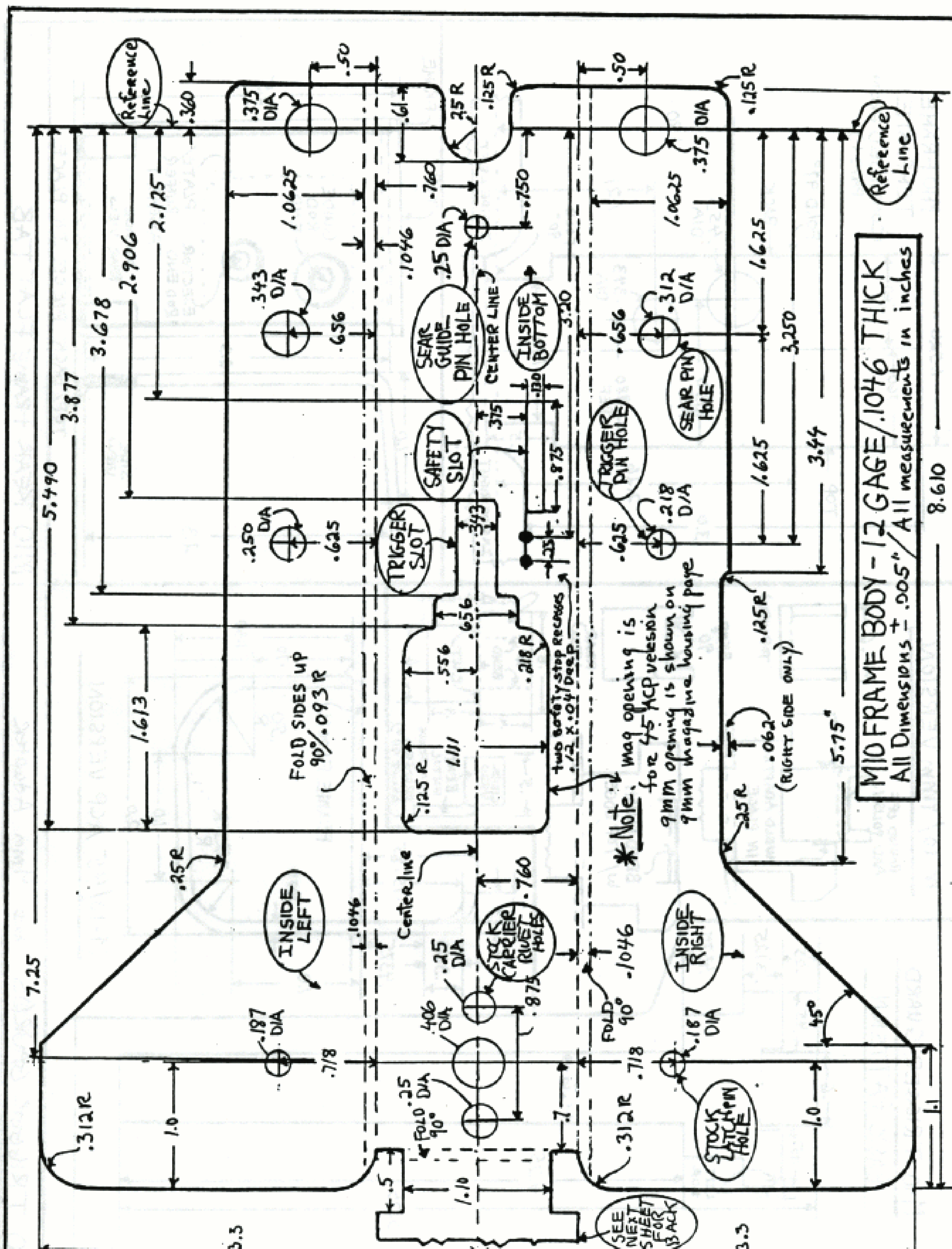


M-10 FRAME

MAG OPENING/
TRIGGER SLOT
FOR 9mm

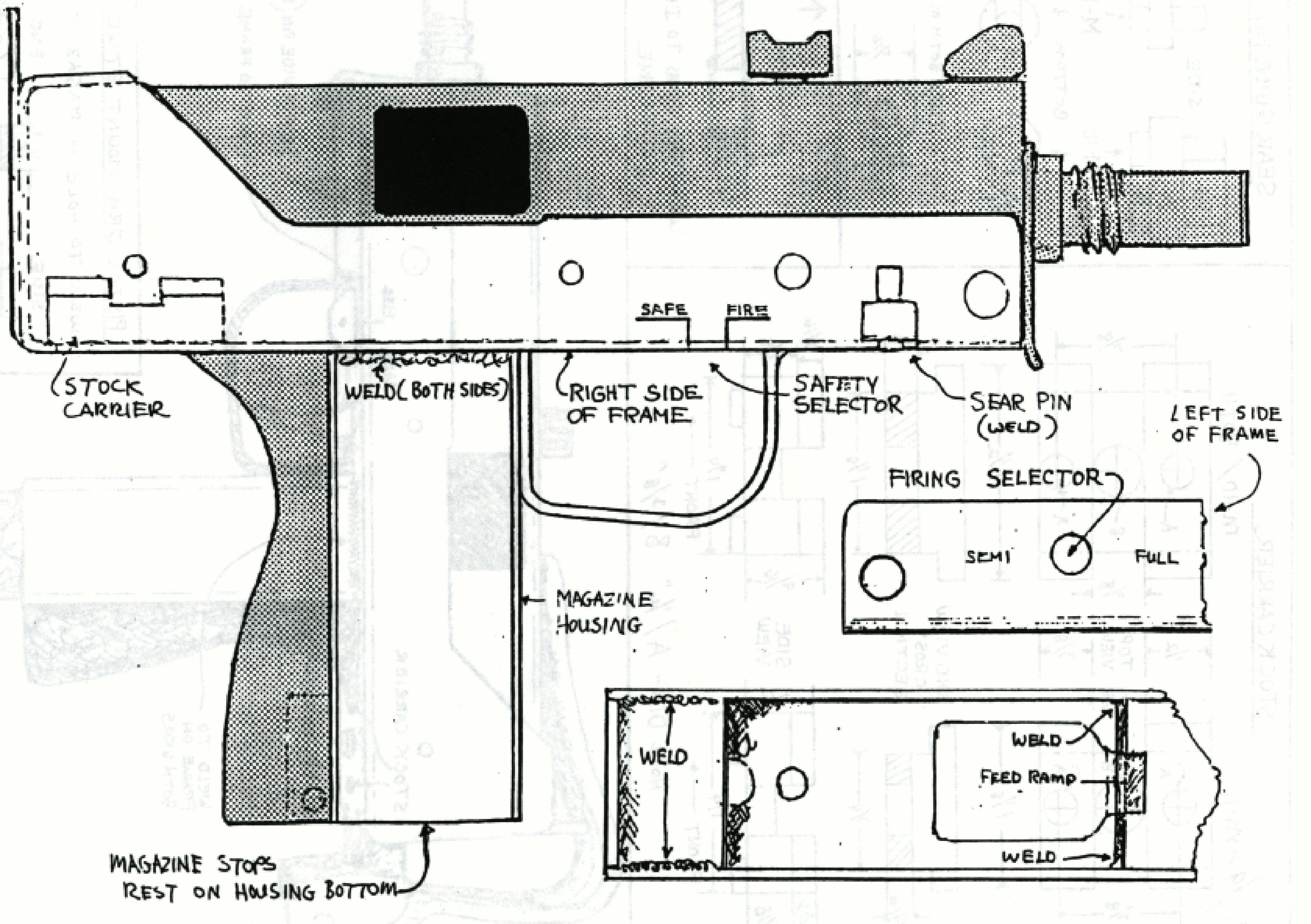


(ALL OTHER SPECS ARE THE SAME)



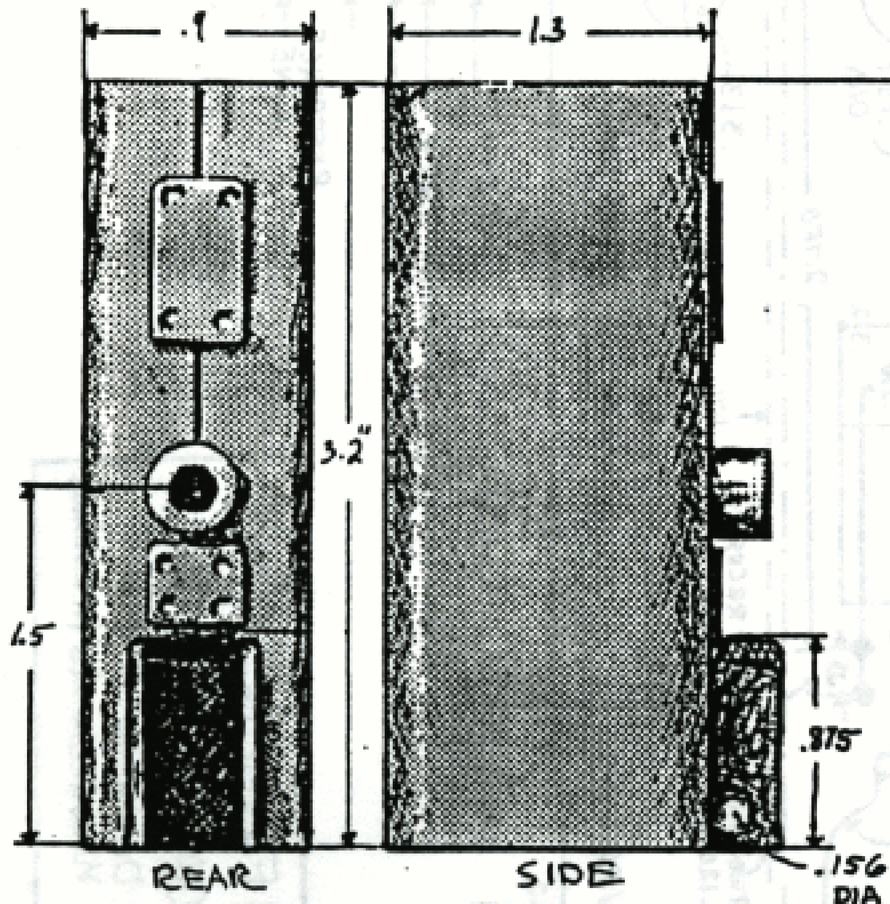
M10 .45 + M 10 9mm FRAME FLAT

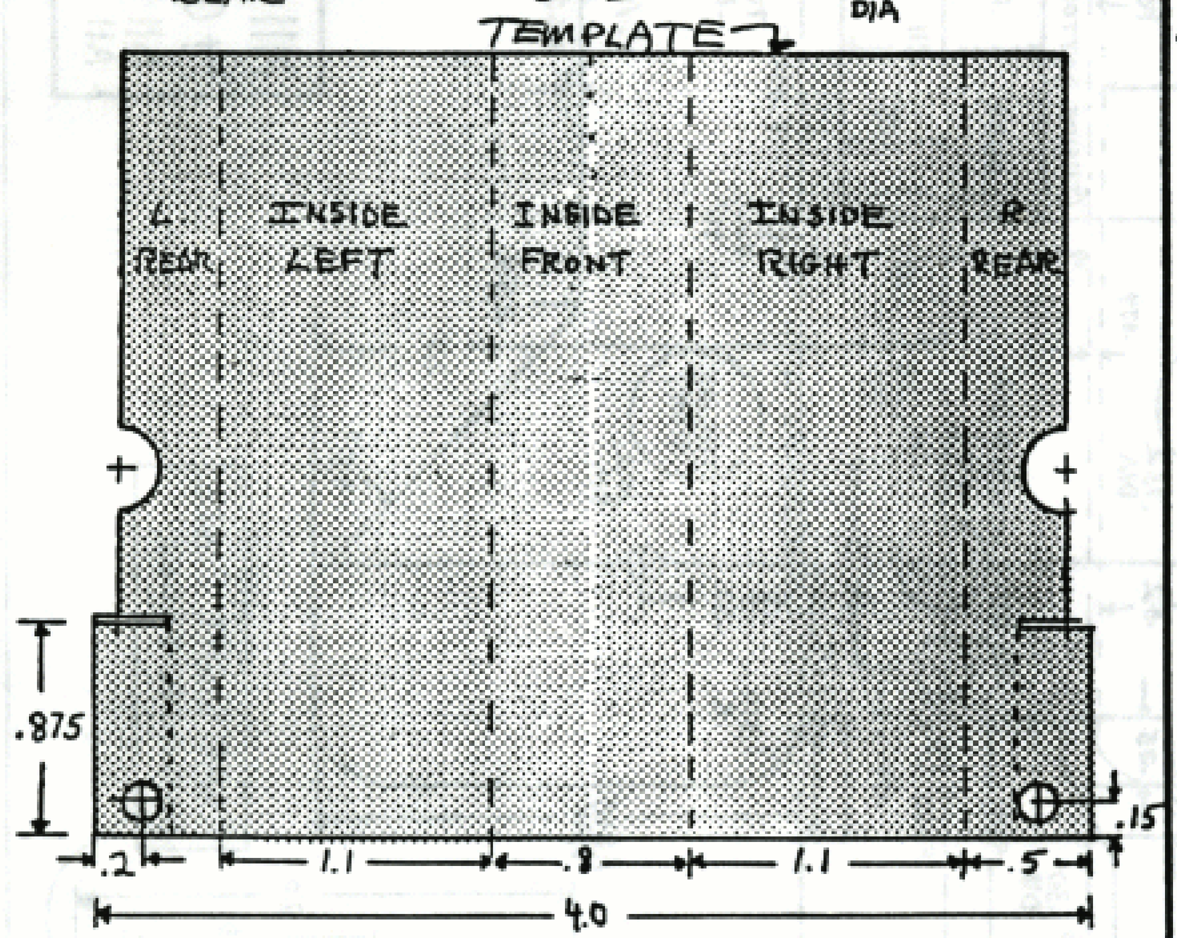
ONLY DIFFERENCE BETWEEN M11 ... 2) M11/9 is 2 inches longer
3) PARTS KITS

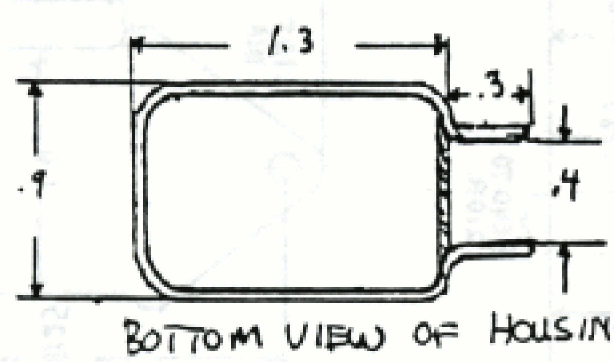


M11 + M11/9 WELDS **NOTE *** M12 SMG IS M11

M-11 MAGAZINE HOUSING



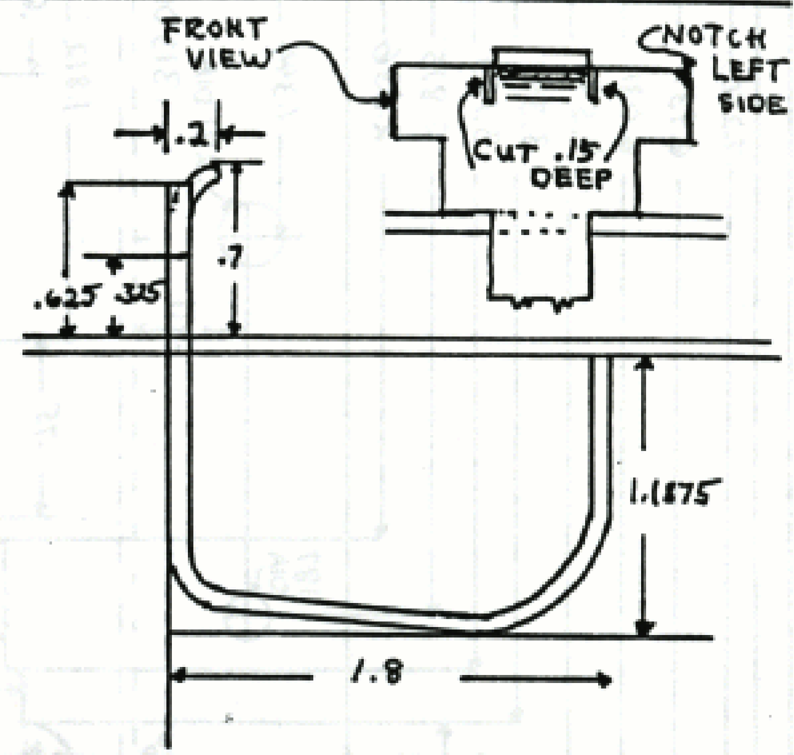




BOTTOM VIEW OF HOUSING

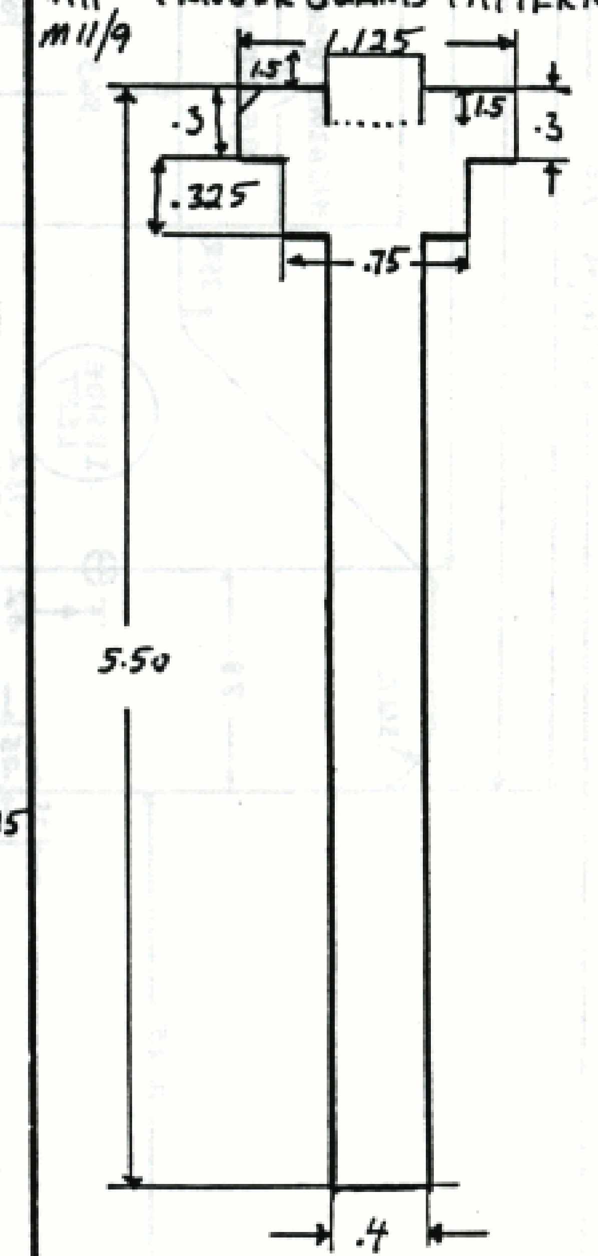
M-11 TRIGGER GUARD ASSEMBLY

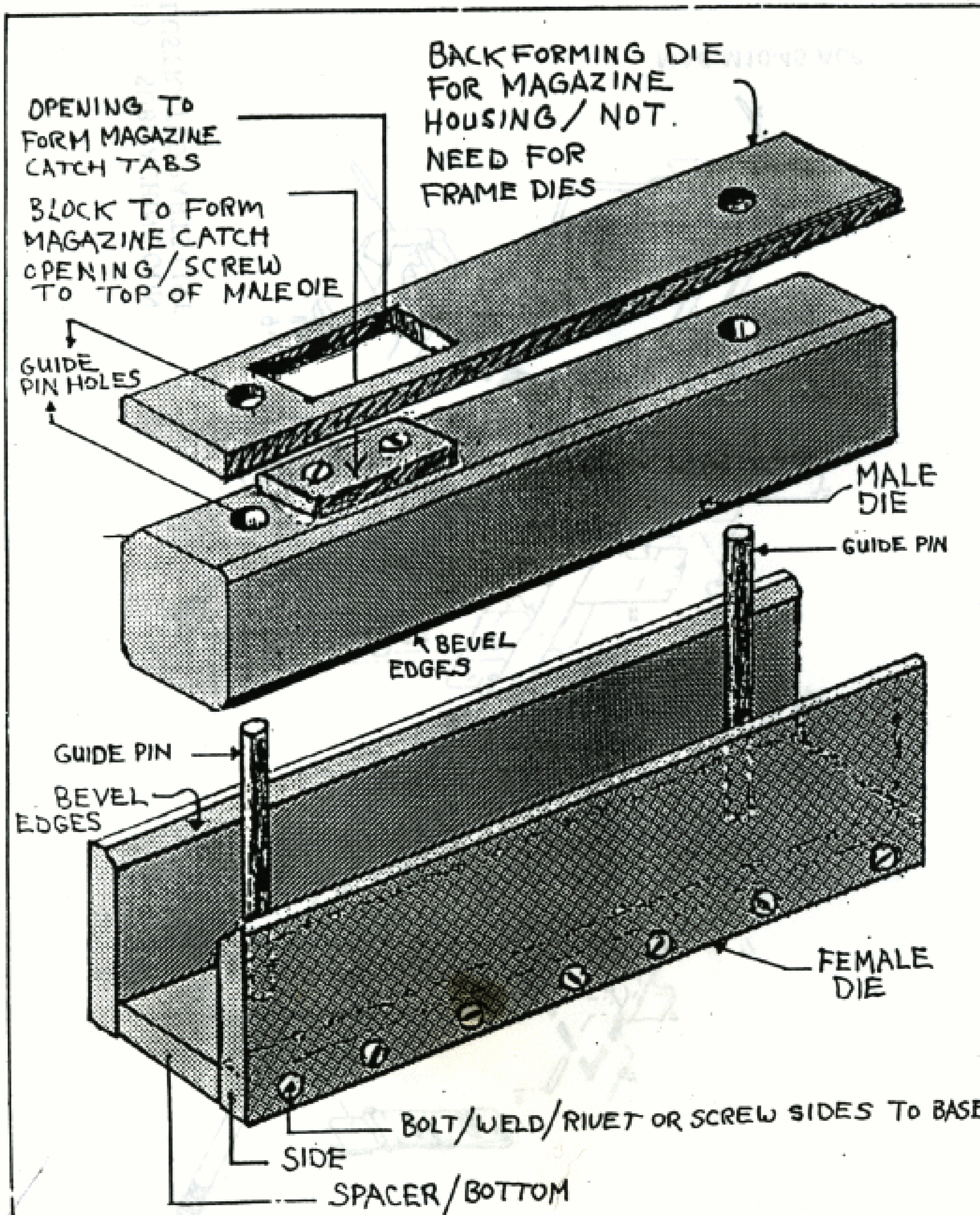
+ m11/9

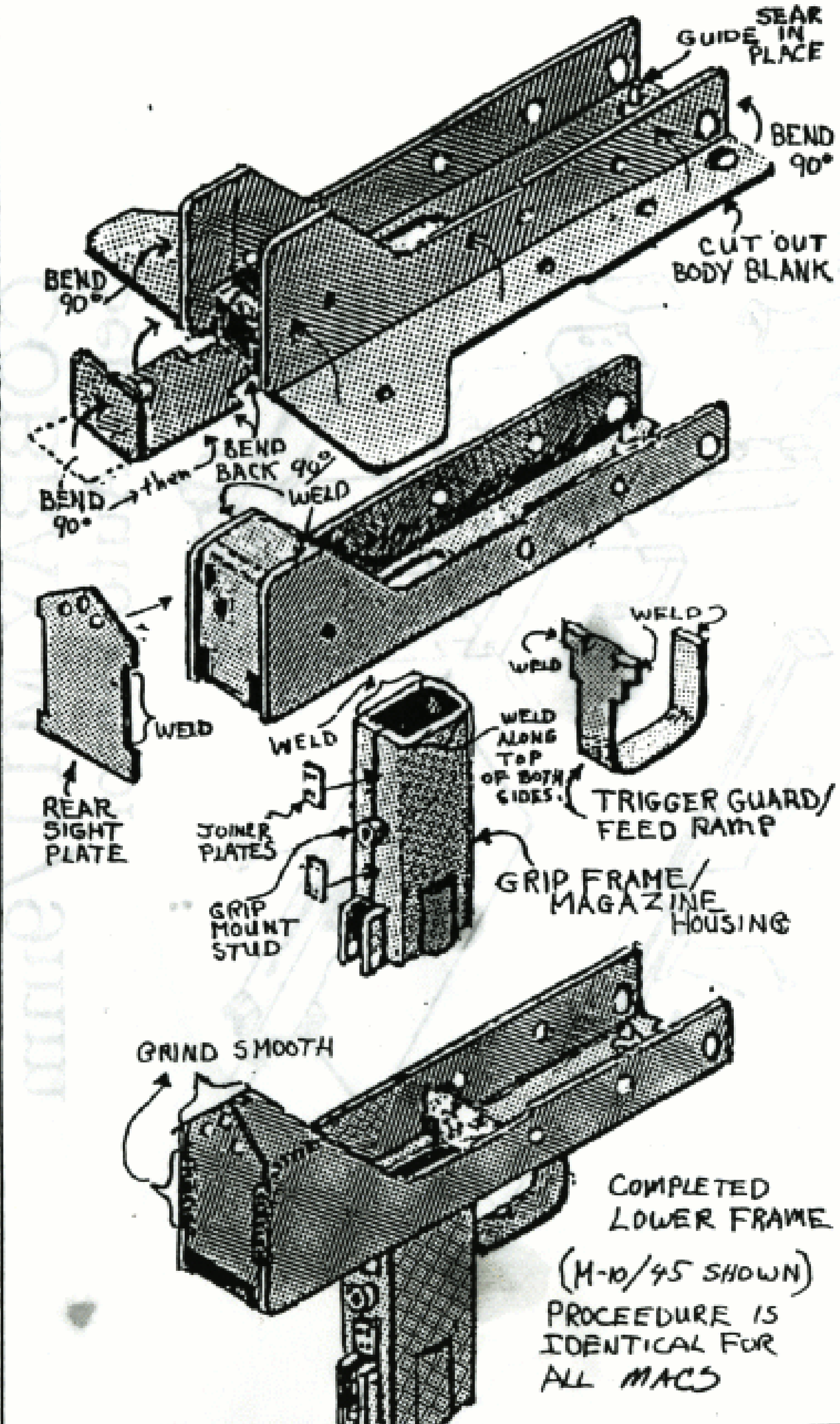


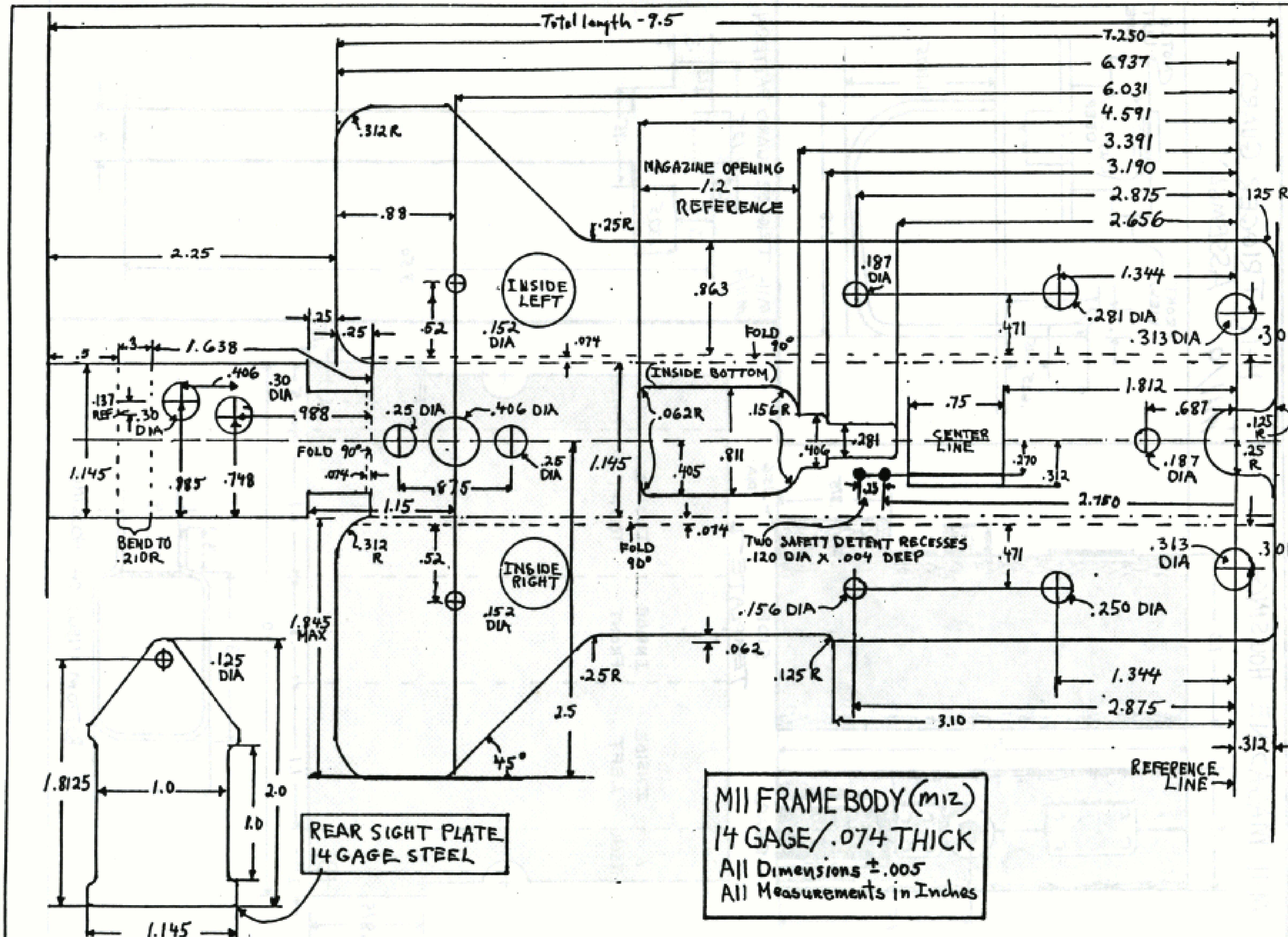
M11- TRIGGER GUARD PATTERN

m11/9



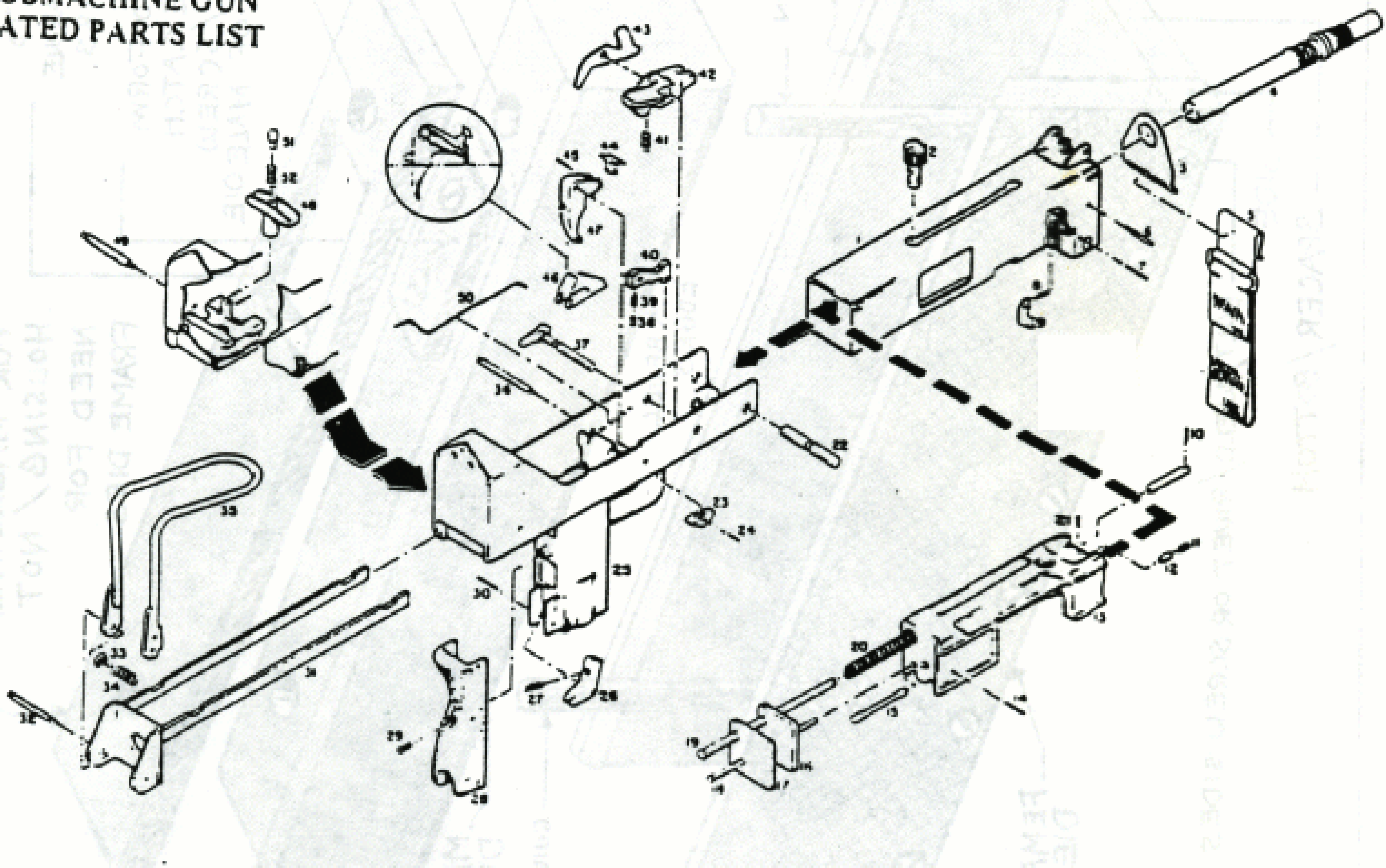

BACKFORMING DIE FOR MAGAZINE HOUSING/ NOT. NEED FOR FRAME DIES
OPENING TO FORM MAGAZINE CATCH TABS
BLOCK TO FORM MAGAZINE CATCH OPENING/SCREW TO TOP OF MALE DIE
GUIDE PIN HOLES
MALE DIE
GUIDE PIN
BEVEL EDGES
GUIDE PIN
BEVEL EDGES
FEMALE DIE
BOLT/WELD/RIVET OR SCREW SIDES TO BASE
SIDE
SPACER/BOTTOM


SEAR GUIDE IN PLACE
BEND 90°
CUT OUT BODY BLANK
BEND 90°
BEND 90° → then → BEND BACK 90°
WELD
REAR SIGHT PLATE
WELD
WELD
WELD
WELD
WELD ALONG TOP OF BOTH SIDES.
TRIGGER GUARD/ FEED RAMP
JOINER PLATES
GRIP MOUNT STUD
GRIP FRAME/ MAGAZINE HOUSING
GRIND SMOOTH
COMPLETED LOWER FRAME
(M-10/45 SHOWN)
PROCEEDURE IS IDENTICAL FOR ALL MACS



M11 + M12 FRAME FLATS

M10 SUBMACHINE GUN
ILLUSTRATED PARTS LIST



MAC M10-45 ACP

COBRAY M11/9mm

Semi-Auto Pistol

